



# Kinetics and thermodynamics of methylene blue adsorption by cobalt-hectorite composite

Jun Ma, Yongzhong Jia\*, Yan Jing, Ying Yao, Jinhe Sun

*Institute of Salt Lakes, Chinese Academy of Science, Xinning Road 18, Xining 810008, China*

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## ABSTRACT

The cobalt-hectorite composite is used for the removal of MB from aqueous solution. Research concerning the effects of pH, composite dose, initial dye concentration and temperature are presented and discussed. Experiment data was analyzed using pseudo-second-order kinetics, intra-particle diffusion, and film diffusion. The characteristic parameters for each model have been determined. Thermodynamic parameters such as activation ( $E_a$ ), standard free energy ( $\Delta G^\circ$ ), the enthalpy ( $\Delta H^\circ$ ) and the entropy ( $\Delta S^\circ$ ) were also evaluated. The negative value of  $\Delta G^\circ$  (kJ/mol) and  $\Delta H^\circ$  (kJ/mol) indicates the spontaneous and exothermic nature of the reactions. The data of  $E_a$  shows the physisorption process of MB adsorption on Co-hectorite composite.

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## 1. Introduction

Synthetic dyes are extensively used in textile industry but about 20–40% of these dyes remain in the effluents [1–3]. Most of the dyes are toxic and carcinogenic compounds. They are also recalcitrant and thus stable in the recovering environment, posing a serious threat to human and environmental health [4]. Accordingly, to protect humans and recover ecosystem from contamination, the dyes must be eliminated from the dye-contained wastewater before being released into the environment.

During the past three decades, several physical, chemical and biological decolorization methods have been reported (see Table 1) for the removal of pollutants from plastics, dyestuffs, textile, pulp and paper effluents. However, few of them had been accepted by these industries [5–18]. Among the numerous techniques of dye removal, adsorption is the procedure of choice giving the best results as it can be used to remove certain classes of chemical pollutants from water. Adsorption has been found to be superior to other techniques for re-used water in terms of low cost, flexibility and simplicity of design, ease of operation and insensitivity to toxic pollutants. Activated carbon and polymer resins are claimed to be the best adsorbents for removing dyes from relatively concentrated wastewater [19,20]. It is known that activated carbon has a rather low adsorption capacity for some reactive dyes.

Thereby, studies have been made on treatment of wastewater using clay/basic [21], chitosan [22], cotton [23], montmorillonite and sepiolite/methylgreen [24] and natural zeolite/basic [18].

Due to their high surface area and molecular sieve structure, natural clay minerals are effective adsorbents for organic contaminants of cations [3]. Hectorite is the most commonly used layered silicate. It has two types of structure: tetrahedral-substituted and octahedral substituted. Hectorite is one of the best adsorbents for removing dyes from relatively concentrated wastewater. This is ascribed to its unique structure with interior channels which allows penetration of organic and inorganic ions bounding together with solutes into the structure of hectorite.

In this paper, we propose the use of a cobalt-hectorite composite for the adsorption of methylene blue (MB). Studies concerning pH value, dose of sorbent, initial MB concentration and temperature are presented and discussed. Experiment data was analyzed using pseudo second-order kinetics, intra-particle diffusion, film diffusion and thermodynamics equations. The characteristic parameters for each model have been determined.

## 2. Materials and methods

### 2.1. Sorbent

The sorbent was prepared in one step by ion-exchanged method. Hectorite (2 g) was dispersed in 0.200 L distilled water and

\* Corresponding author. Tel.: +86 971 6304561; fax: +86 971 6321767.

E-mail address: [yongzhongjia309@yahoo.cn](mailto:yongzhongjia309@yahoo.cn) (Y. Jia).

**Table 1**  
Reviews on existing and emerging technologies for color removal.

Technology/reference(s)
Conventional treatment processes
• Physicochemical treatment (sedimentation/flotation, coagulation/flocculation, Precipitation, Electrokinetic coagulation [5–7])
• Biodegradation (microbiological decomposition, lagoon, enzymatic treatment, integrated treatment processes) [1–8]
• Adsorption (carbon-based adsorbents, silicate-based adsorbents, other materials) [5–8,13,18]
Established recovery processes
• Oxidation (ozonation, electrochemical destruction) [5–7,15,16]
• Membrane filtration (ultra-filtration, ion-exchange) [6,17]
Emerging removal processes
• Bioadsorption [13]
• Biomass [6,14]
• Advanced oxidation process (irradiation, photochemical treatment, photocatalysis, sonication) [6,8,16]

stirred for 2 h. The pH of the colloidal dispersion was adjusted to 6 using 1 M HCl. The calculated amount of  $\text{CoCl}_2$  solution was added under vigorous stirring for 8 h. The resulting dispersion was washed with distilled water. The product was centrifuged and dried at 80 °C.

## 2.2. Adsorbate

The adsorption capacity was investigated using MB as the model guest. An accurately weighed quantity of the MB was dissolved in distilled water to prepare the stock solution. The solution for adsorption tests was prepared from the stock solution to the desired concentrations by successive dilutions. A calibration curve was first plotted for MB. This curve was used to convert absorbance data into concentration in kinetic and thermodynamics studies.

## 2.3. Adsorption process research

Adsorption experiments were carried out in a thermostatic orbital shaker at different temperatures. The shaking was continued till the state of equilibrium was reached. The initial MB concentration and equilibrium concentration were measured using a UV–vis spectrophotometer. This data was used to calculate the adsorption capacity of the adsorbent. The amount of MB adsorbed at equilibrium,  $q_e$  was calculated from the mass balance equation given by:

$$q_e = (C_0 - C_e) \frac{v}{w} \quad (1)$$

Where  $C_0$  is the initial MB concentration in liquid phase (g/L);  $C_e$  is the liquid phase MB concentration at equilibrium (g/L);  $v$  is the volume of MB solution used (L); and  $w$  is the mass of sorbent used (g).

The kinetic studies were carried out in 0.050 L MB solution (0.180 g/L) by adding 0.025 g sorbent at different temperatures. At

given time intervals, the liquid phase MB concentration was measured.

## 3. Results and discussion

### 3.1. Effect of solution pH

The effect of solution pH was studied for MB removal by cobalt-hectorite composite in a range of 2–13 under the conditions given in Table 2. The means of the duplicated experimental results are plotted in Fig. 1, indicating that pH considerably effected MB stability particularly under alkaline conditions, but less affected the MB adsorption. A similar trend was reported for congo red adsorption from aqueous solution as a function of pH by other researchers, including CTAB-hectorite, ODA-hectorite [25]. As can be seen in Fig. 1, the MB removal without composite increased when the solution pH was below 4 and above 10. The results indicated that the molecular form of MB in solution changed markedly in the pH range from 2 to 4, and above 10. The degree of MB adsorption onto Co-hectorite reached to 95%, when the MB solution pH was 5. In this paper, the optimum pH at which maximum MB adsorption attained was 5, and so the rest of experiments were conducted at this optimum pH.

### 3.2. Effect of Co-hectorite dose

The effect of Co-hectorite composite dose on MB adsorption was performed in a range of 0.5–2.5 g/L under conditions specified in Table 2. The results are shown in Fig. 2, which indicated the decrease of  $q_e$  with the increase of Co-hectorite dose. The reasons were that a large adsorbent dose reduces the unsaturation of the adsorption sites, resulting in comparatively less adsorption at higher adsorbent doses. When the adsorbent dose is small, MB can easily access the adsorption sites and the  $q_e$  is high. With the increment in adsorbent dose, the corresponding increment in adsorption per unit mass is less because of lower adsorptive capacity utilization of the adsorbent. Meanwhile, higher adsorbent doses created particle aggregation, resulting in the decrease in the total surface area and activity adsorption sites. In this paper, the optimum Co-hectorite dose at which maximum MB adsorption attained was 0.5 g/L, and so the rest of experiments were conducted at this optimum dose.

### 3.3. Effect of initial MB concentration and temperature

The dye in the effluent of different industries may have different concentrations, which raises the question of how dye concentrations influence the performance of Co-hectorite composite for removing MB. In this work, the adsorption of 0.150, 0.165, 0.180, 0.195 and 0.210 g/L MB concentrations were investigated for Co-hectorite composite. The means of the duplicate data are depicted in Fig. 3, indicating a considerable influence of MB concentration on Co-hectorite composite adsorption capacity. Based on data illustrated in Fig. 3, by increasing the initial MB concentration, the  $q_e$  of

**Table 2**  
Experimental runs and conditions.

Experiment	Conditions				
	Solution pH	Composite dose (g/L)	MB concentration (g/L)	Temperature (K)	Contact time (hour)
Effect of pH	2–13	0.500	0.180	293	1
Effect of composites dose	5	0.500–2.50	0.500, 0.550, 0.600	293	24
Effect of MB concentration	5	0.500	0.150–0.210	293, 303, 313	24
Effect of temperature	5	0.500	0.150–0.210	293, 303, 313	24

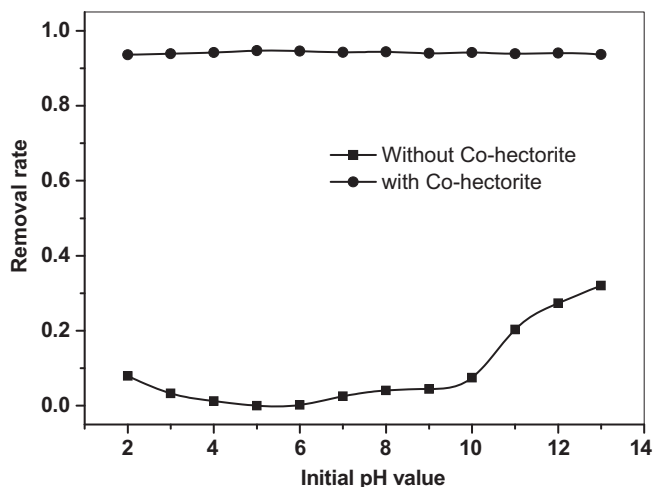


Fig. 1. Effect of pH of MB adsorption on Co-hectorite. Conditions: 0.180 g/L concentration, 0.5 g/L dose and 293 K temperature.

Co-hectorite composite increased at different temperature. This can be attributed to free adsorption sites available at the initial phase of the test, as well as to a higher mass transfer rate at initial contact time where the MB concentration is high.

Fig. 3 also shows the effect of temperature on the adsorption equilibrium of MB on Co-hectorite composite. It can be seen that the  $q_e$  decreased with the increase of the temperature for initial concentration of 0.150–0.210 g/L which indicated the exothermic process. However, at low initial concentration of MB (0.150 g/L), the effect of temperature on the adsorption equilibrium was not significant.

### 3.4. Intra-particle diffusion and film diffusion study

An empirically found functional relationship, common to the most adsorption process, is that the uptake varies almost proportionally with  $t^{1/2}$ . The Weber–Morris plot [26].

$$q_t = k_{id}t^{1/2} + C \quad (2)$$

where  $k_{id}$  is the intra-particle diffusion rate constant. According to Eq. (2), a plot of  $q_t$  versus  $t^{1/2}$  should be a straight line with a slope  $k_{id}$  and intercept  $C$  when adsorption mechanism complies with the

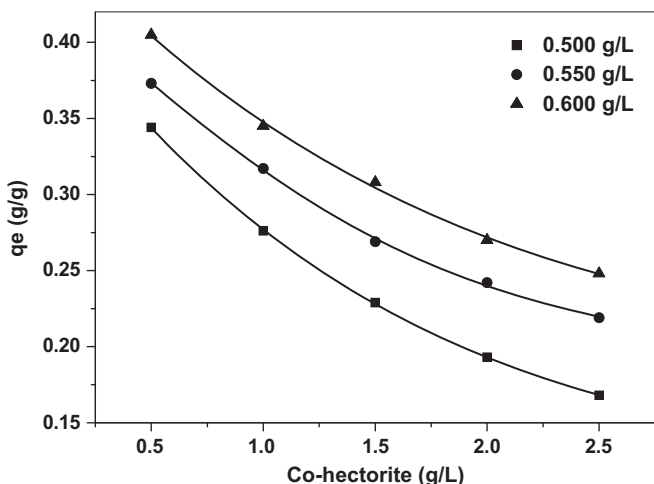


Fig. 2. Amount of MB adsorbed at equilibrium time ( $q_e$ ) at different Co-hectorite dose at 293 K (initial MB concentration 0.500 g/L, 0.550 g/L, 0.600 g/L, pH = 5.0, time 24 h).

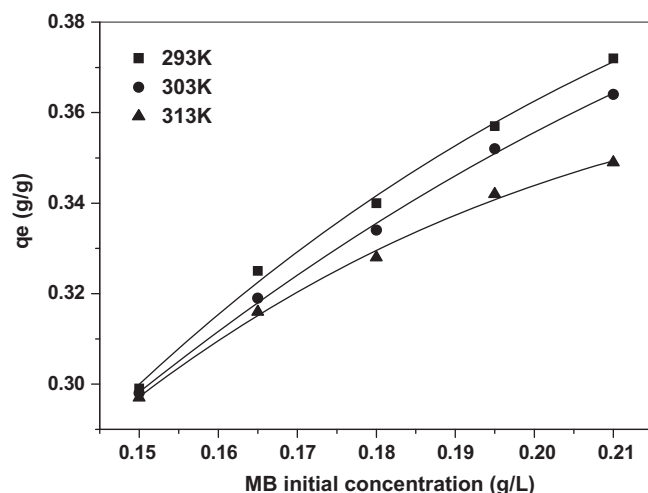


Fig. 3. Amount adsorbed at equilibrium time ( $q_e$ ) on Co-hectorite at 293, 303, 313, 323 K with different MB concentration.

intra-particle diffusion process. The means of the duplicated experimental results is plotted in Fig. 4. From Fig. 4, it may be seen that there are two separate regions. The first straight portion is attributed to the macro-pore diffusion and the second linear portion to micro-pore diffusion. In the first region, it is attributed to the instantaneous utilization of the adsorbing sites on the adsorbent surface. In the second region, it is attributed to a very slow diffusion of the MB from the surface film into the micro-pores, which are the least accessible sites of adsorption. This also stimulates a very slow rate of migration of adsorbates from the liquid phase on to the adsorbent surface. The deviation of straight line from the origin may be due to the difference in rate of mass transfer in the initial and final stages of adsorption. Further deviation of the straight line from the origin indicates that the pore diffusion is not the only rate-limiting step [27].

To confirm the above results, the intra-particle diffusion coefficients,  $D_p$  have been calculated using the following equation.

$$D_p = (0.03r_0^2)/t_{0.5} \quad (3)$$

where  $r_0$  (m) is the average radius of the adsorbent particles and  $t_{0.5}$  (min) is the time required to complete half of the adsorption.

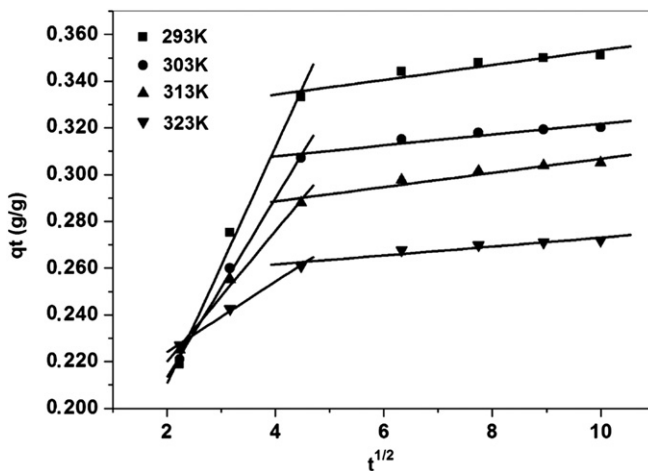


Fig. 4. Weber-Morris kinetic plots of MB adsorption on Co-hectorite at  $T = 293\text{K}$ , 303K, 313, 323 K.

**Table 3**

The intra-particle diffusion coefficients ( $D_p$ ) and the film diffusion coefficient ( $D_F$ ) of the adsorption process at  $T = 293, 303, 313$  K.

$T$ (K)	$r_0$ (m)	$t_{0.5}$ (s)	$D_p$ ( $m^2/s$ )	$D_F$ ( $m^2/s$ )
293	$6.81 \times 10^{-4}$	81.36	$1.71 \times 10^{-14}$	$3.76 \times 10^{-13}$
303		64.32	$2.16 \times 10^{-14}$	$4.33 \times 10^{-13}$
313		52.92	$2.63 \times 10^{-14}$	$5.02 \times 10^{-13}$

According to Michelsen et al. [28], if the calculated intra-particle diffusion coefficient ( $D_p$ ) value is in the range  $10^{-15}$ – $10^{-18}$   $m^2/s$ , then the intra-particle diffusion will be the rate-limiting step. In this study, the calculated  $D_p$  value ranged from  $1.71 \times 10^{-14}$  to  $2.63 \times 10^{-14}$   $m^2/s$  with different temperature (Table 3), which indicated the intra-particle diffusion is not only the rate-limiting step of MB adsorption onto Co-hectorite composite.

In order to study the adsorption kinetics process, the film diffusion coefficients,  $D_F$  have been calculated using the following equation.

$$D_F = (0.23r_0\delta C_S)/(C_L t_{0.5}) \quad (4)$$

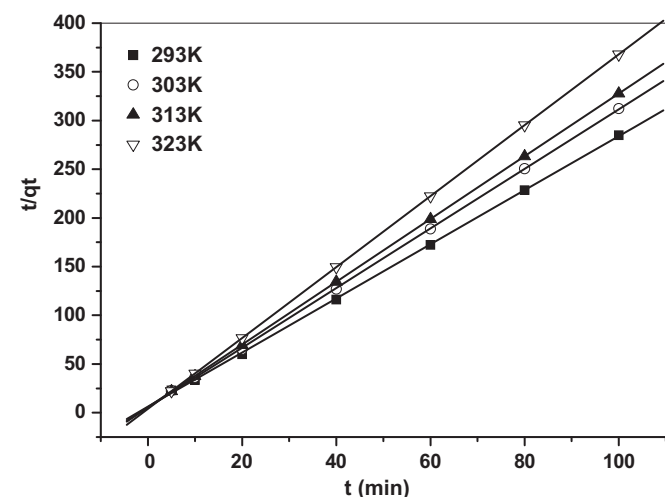
where  $r_0$  and  $t_{0.5}$  have the same meaning as above,  $\delta$  is the film thickness ( $10^{-5}$  m) [28],  $C_S$  and  $C_L$  are the concentrations of adsorbate in solid and liquid phase, respectively. If the rate-limiting step is controlled by film diffusion, the calculated film diffusion coefficient ( $D_F$ ) value will be in the range  $10^{-10}$  to  $10^{-12}$   $m^2/s$ .

The calculated values of  $D_F$  are found to be in the order of  $10^{-13}$   $m^2/s$  (Table 3), which indicated that the film diffusion was not only the rate-limiting step in the adsorption process.

In this paper, the kinetic process was controlled by Intra-particle diffusion and film diffusion. At the beginning of adsorption process, the MB concentration was high, so the kinetic process was controlled by film diffusion. When MB molecules were adsorbed on the surface of Co-hectorite composite, the MB molecules began to diffuse in the Co-hectorite, the intra-particle diffusion was controlled the adsorption process.

### 3.5. Thermodynamics research

With respect to the kinetic modeling, the pseudo-second-order [29] model has been examined to find out the adsorption mechanism.



**Fig. 5.** The pseudo-second-order kinetics for the adsorption of MB onto Co-hectorite at  $T = 293, 303, 313, 323$  K.

**Table 4**

The pseudo-second-order kinetics parameter constants and Arrhenius activation energy ( $E_a$ ) for the adsorption of MB onto Co-hectorite at  $T = 293, 303, 313$  and  $323$  K.

	Temperature (K)	$k_2$	$q_e$ (g/g)	$r^2$	$E_a$ (kJ/mol)
Co-hectorite	293	2.072	0.355	0.9998	20.712
	303	2.885	0.323	0.9999	
	313	3.670	0.308	0.9997	
	323	4.591	0.298	0.9994	

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \quad (5)$$

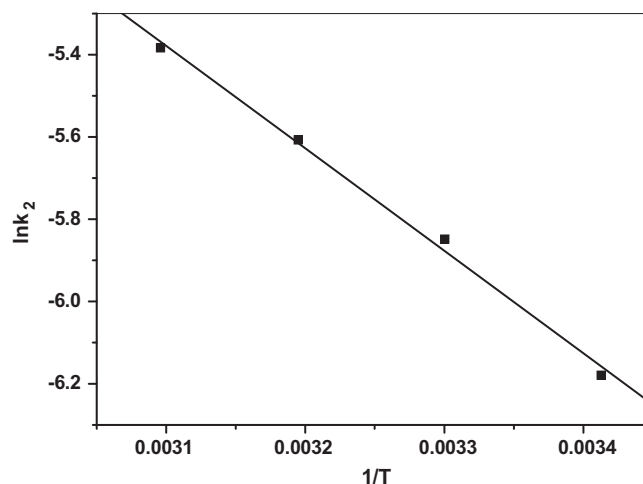
where  $q_t$  is the amount of MB adsorbed (g/g) at time  $t$ ,  $q_e$  is the equilibrium adsorption capacity (g/g), and  $k_2$  is the rate constant of pseudo-second-order adsorption (g/g min). The straight-line plots of  $t/q_t$  vs  $t$  for the pseudo-second-order reactions have also been tested to obtain rate parameters (Fig. 5). The correlation coefficient  $r^2$ ,  $k$  and  $q_e$  under different temperature were calculated and given in Table 4. The pseudo-second-order rate constants are expressed as a function of temperature by the Arrhenius equation.

$$\ln k_2 = -\frac{E_a}{RT} + \ln A \quad (6)$$

where  $E_a$  is the Arrhenius activation energy of sorption, representing the minimum energy which reactants must have to be proceed,  $A$  is the Arrhenius factor,  $R$  is the gas constant and is equal to 8.314 J/mol·K, and  $T$  is the solution temperature. The means of the duplicated experimental results is plotted in Fig. 6. From Eq. (6), the  $E_a$  is obtained (Table 4). The magnitude of activation energy gives an idea about the type adsorption, which is mainly physical or chemical. The physisorption processes usually have energies in the range of 5–40 kJ/mol, while higher activation energies (40–800 kJ/mol) suggest chemisorptions [29]. It can be inferred from the dispersive interaction between MB and surface of Co-hectorite.

The thermodynamic parameters, i.e., the standard free energy ( $\Delta G^\circ$ ), enthalpy change ( $\Delta H^\circ$ ) and entropy change ( $\Delta S^\circ$ ) have been estimated to evaluate the feasibility and exothermic nature of the adsorption process. The Gibbs free energy change of the process is related to the equilibrium constant ( $K$ ) by the following equation.

$$\Delta G^\circ = -RT \ln K \quad (7)$$



**Fig. 6.** Arrhenius plots for the adsorption of MB onto Co-hectorite.  $T$  is temperature 293, 303, 313 and 323 K.

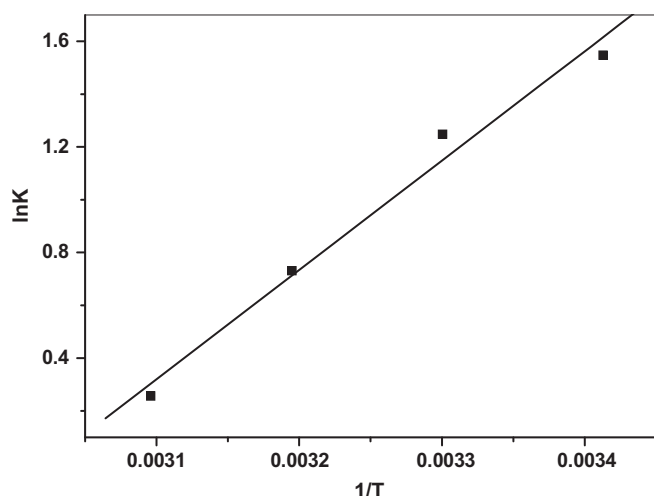


Fig. 7. Plot of  $\ln K$  vs.  $1/T$  for MB onto Co-hectorite.

**Table 5**  
Thermodynamic parameters for the adsorption of MB onto Co-hectorite.

Sample	Temperature (K)	Distribution coefficient (K)	Change in Gibbs free energy $\Delta G^\circ$ (kJ/mol)	Enthalpy $\Delta H^\circ$ (kJ/mol)	Entropy $\Delta S^\circ$ (J/mol K)
Co-hectorite	293	4.699	−3.769	−34.435	−104.083
	303	3.484	−3.144		
	313	2.077	−1.902		
	323	1.292	−0.668		

According to thermodynamics, the Gibbs free energy change is also related to enthalpy change and entropy change at constant temperature by the following equation.

$$\ln K = -\frac{\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R} \quad (8)$$

The value of  $\Delta H^\circ$  and  $\Delta S^\circ$  are calculated from the slope and intercept of plots of  $\ln K$  versus  $1/T$  (Fig. 7). The values obtained are given in Table 5. The Gibbs free energy change ( $\Delta G^\circ$ ) values are found to be decreasingly negative with temperature which indicated the feasibility and spontaneity of the adsorption process of MB on Co-hectorite composite. The enthalpy change ( $\Delta H^\circ$ ) values are found to be negative which indicated the exothermic nature of adsorption process. The ( $\Delta H^\circ$ ) value is found to be less than 40 kJ/mol, which indicates the adsorption of MB by Co-hectorite composite is physisorption. The present results are found similar to the results reported by C. L. Xia [25] on adsorption of congo red from aqueous solution by CTAB-hectorite and ODA-hectorite composites.

#### 4. Conclusion

The present study shows that Co-hectorite composite is an effective adsorbent for removal of MB from aqueous solution. The effective pH for MB removal was 5. The optimum composite dose and temperature were 0.5 g/L and 293 K, respectively. The straight lines in plots of  $t/qt$  versus  $t$  showed good agreement of experimental data with pseudo-second-order kinetic model. The adsorption process was controlled by intra-particle diffusion and film diffusion. The thermodynamic parameters evaluated reveal the spontaneous and exothermic process of MB adsorption on Co-hectorite composite. Adsorption activation energy was found to be

22.103 kJ/mol, which were the typical activation energy range for physisorption. The result would be useful for design of wastewater treatment plants for removal of dye.

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